



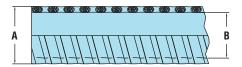
- Smooth inside for easier wire pulling; no hazardous sharp edges or burrs; will not damage conductors.
- Lightweight and lower installed cost.
- Integral rigid and flexible PVC construction.
- Use with nylon Heyco-Flex Connectors; Straight, Snap-in, or Sweep. See pages 2-9 to 2-11.
- Also use with NPT Quick Twist Fittings. See pages 2-13 and 2-14.
- May also be used with Heyco's Metallic Fittings for Liquid Tight Conduit. See page 2-12.
- Resists corrosion, abrasion, oil, water, acid, metal shavings, and rough environments.
- Resists abuse, pull, and crushing.
- Approved for direct burial.
- Sunlight resistant.
- Suitable for indoor/outdoor use:
 - HVAC Equipment
 - Machine Tools
 - Marine Equipment
- Motors and Controls
- Printing Equipment
- Pumps
- Refrigeration Equipment
- Temperature ratings: 80°C (176°F) DRY 70°C (158°F) OIL Resistance 60°C (140°F) WET locations
- Passes submersion test of 70 psi.
- Voltage rating: 600V.
- Mounting brackets are available, see page 2-19.
- Order Part No. 8340, HF-28 Cutting Tool, for cutting Heyco-Flex conduit and tubing cleanly and evenly.
 See page 2-8.

Heyco-Flex™ I Liquid Tight Conduit

Flexible, Nonmetallic Liquid Tight Electrical Conduit

| TRADE SIZE | PAR Gray | T NO. Black | DESCRIPTION | PART DII A Outside Diameter | | MENSIONS B Inside Diameter | | STANDARD Coil Length* |
|---------------|-------------|----------------|-------------|--------------------------------------|------|-------------------------------------|------|--------------------------|
| | | | | in. | mm. | in. | mm. | ft/coil |
| 3/8 | 8430 | 8430B | HF1 3/8 | .70 | 17,8 | .49 | 12,5 | |
| 1/2 | 8431 | 8328 | HF1 1/2 | .83 | 21,1 | .63 | 16,1 | |
| 3/4 | 8432 | 8432B | HF1 3/4 | 1.04 | 26,4 | .83 | 21,1 | 100 |
| 1 | 8433 | 8433B | HF1 1 | 1.30 | 33,1 | 1.05 | 26,8 | |
| 1-1/4 | 8434 | 8434B | HF1 1-1/4 | 1.65 | 41,8 | 1.40 | 35,4 | |
| 1-1/2 | 8435 | 8435B | HF1 1-1/2 | 1.88 | 47,8 | 1.59 | 40,3 | FO |
| 2 | 8436 | 8436B | HF1 2 | 2.36 | 59,9 | 2.03 | 51,6 | 50 |

Standard color gray. Consult Heyco for black and other colors. *Consult Heyco for Cut to Length Availability.



Material Certifications

Flammability Rating Temperature Range PVC

(IL) Listed under Underwriters' Laboratories File E121096

Fig. Certified by Canadian Standards Association File 233010

-.4°F (-18°C) to 167°F (75°C)

Heyco-Flex[™] I Female Conduit Adapters

For Heyco Liquid Tight Cordgrips and other NPT Hub Components

| TRADE SIZE | PART NO. Gray | DESCRIPTION |
|------------|------------------|-------------|
| 1/2 | 8658 | FCA 1/2 |
| 3/4 | 8659 | FCA 3/4 |
| 1 | 8660 | FCA 1 |
| 1-1/4 | 8661 | FCA 1-1/4 |
| 1-1/2 | 8662 | FCA 1-1/2 |
| 2 | 8663 | FCA 2 |





- Cement onto HF1 Conduit and convert the rough cut end into an NPT threaded hub.
- Allow for the installation of Heyco Liquid Tight Cordgrips (Section 3) as well as other NPT hub parts, onto the end of Heyco-Flex I Conduit.
- Solar App: The solar installer can run
 PV conductors through a Heyco Solar
 Masthead/Heyco Flex I assembly,
 using a Female Conduit Adapter,
 from the roof to the field level inverter.

Material

Schedule 80 PVC

